

MYMAT_FOODIE

PRINTING CONDITIONS

- Print Temperature: Minimum flow temperature + 15-35°C
- Print Speed: 20mm/s Max for bowden systems. Pull systems permit higher printing speed.
- Retraction Speed: 35mm/s.
- Retraction Length 4mm.
- Bed Temperature: Not Required.
- Maximum Angle without support: 50°.
- Adhesion with printing bed is easy: common lacquer gives good results.

FOODIE IS YELLOW

because it's a **clean color** in order to identify dirt and it's **easy to differentiate** during its use.

THE FOOD GRADE FLEXIBLE
FILAMENT FOR
PROFESSIONAL AND
AMUSEMENT APPLICATIONS



MyMat

3DP Functional Filaments

APPLICATION RECOMMENDATIONS

- FDA, GMP and European directives compliance material for food grade applications.
- Suitable to use it in general cooking operations like boiling and oven up to 130°C.
- Suitable to use it in contact with drinking water transportation hoses, tubes, circuits, and couplings (garden, plumbing,...)
- Suitable to introduce in dishwashers for cleaning purposes.
- Recommended to use with stainless steel Nozzle and Hot-end.
- Do not introduce it in microwave oven.