



MATERIAL	HiPro	
Tensile modulus of elasticity	3500 MPa	
Tensile strength	50 MPa	
Tensile strain at break	30 %	
Density	1,25 g/cm ³	
Hardness	-	
Diameter	1,75 mm	2,85 mm
Diameter tolerance	max 0,03 mm	max 0,05 mm
Printing Temperature *	210-220°C	

*Each desktop 3D printer has its own unique characteristics. To obtain optimal results you might need to tweak around with your temperature settings, printing speed, layer height and nozzle diameter.